



双象集团

DOUBLE ELEPHANT GROUP

无锡双象橡塑机械有限公司

WUXI DOUBLE ELEPHANT RUBBER & PLASTICS MACHINERY CO., LTD

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橡胶机械系列
RUBBER
MACHINERY
SERIES





公司简介 >>>

无锡双象橡塑机械有限公司隶属于江苏双象集团有限公司，是一家集研发、制造、销售及售后服务于一体的生产橡胶塑料机械的大型现代化企业。公司拥有位居行业前列的生产装备及工艺，试验检测设备齐全，具有完备的质量保证体系和可靠的质量保证能力，拥有经验丰富和设计能力强大的工程技术队伍，能为用户提供各类橡胶塑料机械成套项目设备、非标专用设备的设计制造。

公司是橡胶塑料机械行业的龙头企业，占地面积10多万平方米，具有40多年的发展历史。公司是江苏省高新技术企业，设有博士后科研工作站。公司已通过ISO9001:2008质量管理体系认证和欧盟CE 认证。公司相继荣获橡胶加工专用设备制造行业排头兵企业、江苏省著名商标、重合同守信用企业等荣誉。

公司主要生产适用于橡胶、塑料加工行业的机械装备，包括开放式炼胶机系列、密炼机和捏炼机系列、压延机及辅机系列、鼓式硫化机系列、胶片冷却系列、挤出机系列等。公司生产的高精密压延机、开放式炼胶（塑）机类产品销量和市场占有率位居全国前列。公司自行研制开发的宽幅胶片挤出压延生产线、橡胶输送带压延生产线、内衬层压延生产线、PVC 人造革/薄膜/硬片生产线、地板革压延生产线等产品技术水平处于国内前列。

公司在国内外市场享有较高的知名度和美誉度，并出口美国、欧洲、日本、韩国、印度、俄罗斯、南非、东南亚、南美洲等三十多个国家和地区。在橡胶机械领域，公司与北京橡胶工业研究设计院、桂林橡胶工业设计研究院、日本普利司通、日本东洋轮胎、日本横滨、德国大陆轮胎、法国米其林、特瑞堡（瑞典）、加拿大CAMSO、韩国锦湖轮胎、印度APOLLO、印度MRF、正新轮胎（台湾）、建大轮胎（台湾）、玲珑橡胶、三角轮胎、通用科技、万力轮胎、宝通科技等国内外知名研究设计院、大型轮胎企业、橡胶制品公司均有良好的业务合作。在塑料机械领域，公司是美国ARM-STONG、韩国STARFLEX、韩国PRINTECH、印度PIONEER、印度MARUTI VINYLs、东莞美哲、江苏帝高力、江苏肯帝亚木业等国内外知名塑料制品企业的优质设备供应商。

公司秉承“以创双象品牌为目标，以客户满意为标准，以市场需求为导向，以产品研发为核心”的发展战略，信守“质量可靠，用户至上，诚信服务”的宗旨，愿与各界朋友携手合作，共创中国橡塑机械美好未来！

COMPANY PROFILE

Wuxi Double Elephant Rubber & Plastics Machinery Co., Ltd (DE) affiliated with Jiangsu Double Elephant Group is a large-scale modernized Rubber & Plastics Machinery manufacturer incorporating R&D, manufacture and sales and after-sales service. DE owns leading production equipment and processes, full ranges of testing and inspection equipment, maturity QA system and reliable QC ability, a highly experienced technical team with strong designing capability. DE can provide design and manufacturing of complete sets of equipment, non-standard and special equipment in the rubber & plastics machinery fields for clients.

DE is a locomotive in rubber and plastics machinery field with a development history of more than 40 years and covers an area of more than 100,000 square metres. DE has been awarded as the High and New Technology Enterprise of Jiangsu Province and owns postdoctoral workstation. All the types of products manufactured in the factory conform to the ISO9000:2008 Standards & CE certification. DE has obtained the title of pioneer enterprise of rubber processing equipment field, famous trademark of Jiangsu Province, enterprise of honoring contracts and keeping promise and so on.

DE mainly produces rubber and plastics machinery equipment, including, open mill series, banbury& kneader series, calender and auxiliary machine series, rotocure series, batch off series, extruder series, etc among which high-precision calender and open type rubber (plastic) mixing gain a higher market share in China. Wide rubber sheet extruding and calendaring line, rubber conveyor belt calendaring line, inner liner extruding and calendaring line, PVC artificial leather/ film/ rigid sheet calendaring line, floor sheet calendaring line, etc designed and produced by DE have achieved advanced level in China.

DE enjoys high profile and reputation in Chinese & oversea market and has exported more than thirty countries and regions, such as the United States, Europe, Japan, South Korea, Russia, India, South Africa, Southeast Asia, South America, etc. In rubber machinery field, DE has established a good partnerships with domestic R&D institute, large scale tyre enterprise, rubber product manufacturers such as Beijing R & D Institute of Rubber Industry, Guiling rubber industry R&D institute, Bristone (Japan), ToyoTyre (Japan), Yokohama (Japan), Continental Tyre (Germany), Michelin (France), Trelleborg (Sweden), Camso (Canada), Kumho Tyre (Korea), Apollo (India), MRF (India), GST Tyre (Taiwan), Zhengxin Tyre (Taiwan), Linglong Tyre, Triangle Tyre, General Science Technology, Wanli Tyre, Boton Technology, etc. In plastics machinery field, DE is also an excellent equipment supplier of many international well-known enterprise such as Armstrong (USA), Starflex (Korea), Printech (Korea), Pioneer (India), Maruti Vinyls (India), Dongguan Meizhe, Jiangsu Digaoli, Jiangsu Kentier Wood and so on.

DE holds on the development strategy "build double elephant brand as a goal, customer satisfaction as a standard, oriented by market acquirement as a guide, product R&D as a core", adheres to business principles of the "reliable quality, customer first, integrity service", welcome all the friends together to build a bright future for China's rubber & plastics machinery industry.



数控落地镗床
CNC FLOOR TYPE BORING MACHINE



数控动梁式龙门镗铣床
CNC MOVING BEAM GANTRY BORING -MILLING MACHINE

生产车间
WORKSHOP



ADVANCED EQUIPMENT
先进装备 >>>



龙门镗铣床
GANTRY BORING -MILLING MACHINE



意大利 PAMA 数控落地镗铣床
CNC FLOOR TYPE BORING -MILLING MACHINE (PAMA, ITALY)



数控平面磨床
CNC SURFACE GRINDER

CERTIFICATION & HONOR

资质荣誉



公司在国内外市场享有较高的知名度和美誉度，与资深研究设计院、大型轮胎企业、知名橡胶制品公司均有良好的业务合作，是全球跨国公司、国际知名企业的优质供应商。

OUR CUSTOMERS

<< 合作客户



DE enjoys high profile and reputation in Chinese & overseas market. It has established a good partnership with professional R&D institutes, large scale tyre enterprises, famous rubber product manufacturers and also become an excellent equipment supplier of many multinational corporations and international well-known enterprises.

ENTERPRISE CULTURE 企业文化 >>>

使命 / MISSION

我们不断以优良的产品和服务提供于市场

WE PROVIDE PERFECT PRODUCTS AND SERVICES TO THE MARKET CEASELESSLY

愿景 / VISION

国际先进 中国领先

ADVANCED INTERNATIONAL LEVEL, CHINA'S LEADING STATUS

价值观 / VALUE

产品高科技 质量高水平 管理高效益 职工高收入

HIGH-TECH PRODUCTS, HIGH STANDARDS QUALITY, COST - EFFECTIVE MANAGEMENT, HIGH-INCOME WORKERS

信念 / BELIEF

创造辉煌 敢为人先 从自己做起 从点滴开始

CREATE BRILLIANT, BE A PARADIGM PIONEER, START FROM SELF, START FROM BITBIT

精神 / SPIRIT

团结 勤奋 奉献 进步

SOLIDARITY, DILIGENT, DEDICATION, PROGRESS

方针 / POLICY

科技为先导 品牌为战略 效益为中心 人才为支撑

SCIENCE AND TECHNOLOGY AS A LEADING, BRAND AS A STRATEGY, BENEFITS AS A CENTER, TALENT AS A SUPPORT

RPTS 2016年“双象杯”第十届中国(国际)橡塑技术、装备与市场高峰论坛暨中国橡机工业表彰大会



THE 10TH DOUBLEELEPHANT CUP CHINA INTERNATIONAL RUBBER AND PLASTICS TECHNOLOG, EQUIPMENT AND MARKET SUMMIT FORUM (2016)

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开放式炼胶机

用途及特点 / APPLICATION&FEATURES

- 主要用于橡胶的混炼、热炼、压片及塑炼等工艺。
1. 辊筒采用合金冷硬铸铁制成，有中空和周边钻孔两种结构。
 2. 调距方式有手动调距、电动调距、液压调距三种形式。
 3. 通过直流或交流电机驱动，可采用单电机或双电机。
 4. 配有急停按钮、胸碰开关、拉绳开关等安全装置，确保设备的使用安全。
 5. 可根据工艺流程选配翻料装置。

- It is mainly used for rubber mixing, warming, sheeting, plasticizing, etc
1. Rolls are made of chilled cast iron alloy, including hollow roll and peripheral drilled roll.
 2. There are three types of nip adjustment: manual, electric and hydraulic.
 3. Driven by DC or AC motor and single motor or double motor can be chosen.
 4. Equipped with emergency stop button, chest touch switch, pull rope switch and other safety devices to ensure safety.
 5. Stock blender is optional according to the processing procedure.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XK-250	XK300	XK-360	XK-400	XK-450	XK-550	XK-560	XK-610	XKY-660	XKR-660	XK-710	XK-760	XK-810
辊筒直径(mm) Roll diameter	250	300	360	400	450	550	560	610	660	660	710	760	810
辊筒工作长度(mm) Roll working length	620	760	900	1000	1200	1530	1530	1830	2130	2130	2200	2540	2540
前辊线速度(m/min) Front roll linear speed	15.2	14.5	16.26	18.65	23.85	27.18	27.61	28.7	32.45	28.6	31.9	33.23	31.9
辊筒速比 Roll friction ratio	1:1.10	1:1.10	1:1.25	1:1.27	1:1.27	1:1.25	1:1.25	1:1.25	1:1.09	1:1.24	1:1.09	1:1.09	1:1.09
一次投料量(kg) Batch capacity	10-15	14-16	15-20	25-35	30-50	50-60	50-60	90-120	165	165	350	350	350
电机功率(kw) Motor power	18.5	22	30	40	55	110	110	160	185	250	280	315	355
最大辊距(mm) Max. nip	8	8	10	10	10	15	15	15	15	15	15	15	15
外形尺寸(mm) Overall dimension	长(L)	3220	3570	3920	4380	5050	6040	6750	7040	7465	7650	8560	8680
	宽(W)	1500	1400	1650	1710	1920	2100	2100	3040	3620	3660	3200	2970
	高(H)	1290	1350	1725	1880	1870	1625	1625	1743	2080	2080	2860	1970
重量(t) Weight	3.8	4.5	6	8	13	22	22	35	45	45	50	58	68



用途及特点 APPLICATION&FEATURES

主要用于高分子材料的混炼、热炼、压片及塑炼等试验之用，具有操作直观，体积小，噪音低，安全性高的特点。

It is mainly used in laboratory test for polymer materials mixing, warming sheeting, plasticizing, ect and has features such as easy operation, small size, low noise and high safety.

开放式炼胶机

实验室开炼机
LABORATORY MIXING MILL

主要技术参数 MAIN TECHNICAL SPECIFICATION

型号 Model	XK-160	XK-200
辊筒直径(mm) Roll diameter	160	200
辊筒工作长度(mm) Roll working length	320	500
前辊线速度(m/min) Front roll linear speed	8.95	11.09
辊筒速比 Roll friction ratio	1:1.35	1:1.22
一次投料量(kg) Batch capacity	1-2	8-10
电机功率(kw) Motor power	5.5	11
最大辊距(mm) Max. nip	4.5	5
外形尺寸(mm) Overall dimension	长(L)	1120
	宽(W)	920
	高(H)	1295
重量(t) Weight	1.1	2.5

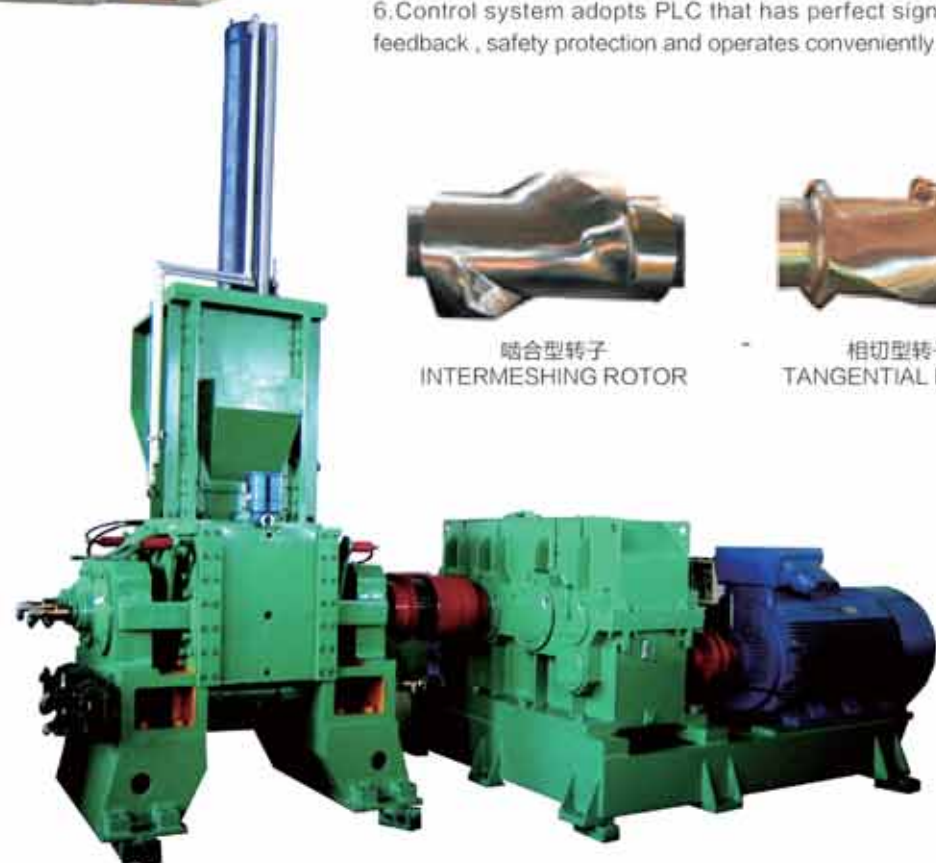
用途及特点 / APPLICATION&FEATURES

主要用于橡胶或塑料的混炼、塑炼和终炼。

1. 根据用户需要选用切线型、啮合型、同步型转子等。
2. 混炼室为钻孔结构，加热或冷却速度快，效果好。内壁镀硬铬或硬质合金，使用寿命长。
3. 上顶栓采用气压或液压驱动，可实现对胶料的恒压控制。
4. 卸料门采用双齿条式液压缸驱动，直线油缸锁紧，工作平稳，定位准确。
5. 主传动采用双输出轴硬齿面减速机，并采用齿轮联轴器或十字式万向联轴器传动。整机具有传动平稳，效率高，噪音小，使用寿命长。
6. 控制系统采用 PLC，具有完善的信号检测、反馈和安全保护，操作方便。

It is mainly used for rubber or plastics mixing, plasticizing and final refining.

1. Tangential type, intermeshing type and synchronous type rotors can be chosen according to the user's requirements.
2. The mixing chamber is drilled structure with fast heating or cooling speed and high efficiency. The inner wall is plated with hard chromium or hard alloy with long service life.
3. The top ram is driven by air or hydraulic pressure, which can realize the constant pressure control of rubber.
4. The discharge door adopts double rack hydraulic cylinder to drive and linear cylinder to lock, which has stable operation and accurate positioning.
5. Main drive adopts double output shaft hard tooth surface reducer and transmission is driven by gear coupling or cross universal coupling. Entire machine has features such as stable transmission, high efficiency, low noise and long service life.
6. Control system adopts PLC that has perfect signal detection, feedback, safety protection and operates conveniently.



啮合型转子
INTERMESHING ROTOR



相切型转子
TANGENTIAL ROTOR

主要技术参数 / MAIN TECHNICAL SPECIFICATION

相切型 TANGENTIAL TYPE

型号 Model	X(S)M -50/40	X(S)M -75/40	X(S)M -110/40	X(S)M -140/40	X(S)M -160/40	X(S)M -190/40	X(S)M -250/40	X(S)M -270/40
密炼室总容积(L) Total volume of mixing chamber	50	75	110	140	160	190	250	270
密炼室工作容积(L) Working volume of mixing chamber	35	50	80	100	120	140	190	205
后转子转速(r/min) Speed of rear rotor	40	40 (6-60)	40 (4-40)	40	40 (6-60)	40 (6-60)	20/40 (4-40,6-60)	20/40 (4-40,6-60)
转子速比 Rotor speed ratio	1:1.167	1:1.185	1:1.156	1:1.15	1:1.143/1:1	1:1.143/1:1	1.2:1/1:1	1:1.7/1:1
压缩空气压力(mpa) Compressed air pressure	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8
冷却水压力(mpa) Cooling water pressure	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4
主电机功率(kw) Main motor power	75	160/315	220/400	315	355/500 /750	800/1100	1120/1250 /1500	1100/1250 /1500
外形尺寸(mm) Overall dimension	长(L) 1950 宽(W) 3180 高(H)	5600 2300 4600	5690 2745 4670	6525 2800 5280	6760 2900 5280	7000 3330 6200	7500 4305 5768	8690 4325 6140
重量(t) Weight	11	16.8	28	33	38	46	48.5	51

啮合型 INTERMESHING TYPE

型号 Model	GK-45E	GK-90E	GK-135E	GK-160E	GK-190E
密炼室总容积(L) Total volume of mixing chamber	45	90	135	160	190
密炼室工作容积(L) Working volume of mixing chamber	30	56	90	104	125
后转子转速(r/min) Speed of rear rotor	6-60	5-50	6-60	5-50	6-60
转子速比 Rotor speed ratio	1:1	1:1	1:1	1:1	1:1
压缩空气压力(mpa) Compressed air pressure	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8
冷却水压力(mpa) Cooling water pressure	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4
主电机功率(kw) Main motor power	280	450	720	750	1100
外形尺寸(mm) Overall dimension	长(L) 2500 宽(W) 3750 高(H)	7400 2880 4700	8200 2950 5375	8800 3000 6000	9000 4000 6220
重量(t) Weight	15	23	29	39	45





用途及特点 / APPLICATION&FEATURES

主要用于橡胶或塑料的混炼和塑炼。

1. 整机采用通底盘，便于安装及校正。
2. 传动采用硬齿面齿轮减速机，传动平稳，噪音小，寿命长。
3. 混炼室采用合金钢制作，表面镀硬铬，耐磨美观。
4. 转子采用合金钢制作，突棱部分采用硬质合金堆焊，表面镀硬铬工艺，光滑耐磨。转子采用中空结构，可冷却（水）或加热（蒸汽、导热油）。
5. 密封结构采用专有先进技术，具有自润滑性能，密封效果好。
6. 控制系统采用 PLC，具有完善的信号检测、反馈和安全保护，操作方便。

It is mainly used for rubber or plastics mixing, plasticizing.

1. Entire machine adopts an integrated base, which is convenient for installation and calibration.
2. The transmission adopts hard tooth surface gear reducer with stable transmission, low noise and long service life.
3. The mixing chamber is made of alloy steel with hard chrome plating on the surface, which is wear-resistant and has an aesthetic appearance.
4. The rotor is made of alloy, the protrusion part is overlaid with hard alloy, and the surface is plated with hard chromium, which is smooth and wear-resistant. The rotor adopts hollow structure, which can be cooled (water) or heated (steam, heat transfer oil).
5. The sealing structure adopts exclusive advanced technology, with self-lubricating performance and good sealing effect.
6. Control system adopts PLC that has perfect signal detection, feedback, safety protection and operates conveniently.



主要技术参数 MAIN TECHNICAL SPECIFICATION

型号 Model	XPG-600	XPG-800	XPG-900
制品最大宽度(mm) Max. product width	600	800	900
制品厚度(mm) Product thickness	6-12	6-12	6-12
冷却后胶片高于室温(℃) Rubber sheeting temperature above room temperature after cooling	4	4	4
接取线速度(m/min) Liner speed of pick-up conveyor	3-35	4-40	5-50
冷却挂杆线速度(m/min) Liner speed of sheet hanging bar	1-1.28	1-1.28	1-1.28
胶片最大悬挂高度(mm) Max. hanging height of rubber sheet	1500	1500	1500
冷却风扇数量 Quantity of cooling fans	6-14	14-52	24-64
总功率(kw) Total power	16	20-26	25-35
外形尺寸(mm) Overall dimension	长(L)	12400	14850
	宽(W)	2140	2220
	高(H)	2820	2860
重量(t) Weight	10	20	30

用途及特点 / APPLICATION&FEATURES

主要用作密炼机的下辅机，与密炼机、挤出压片机、开炼机配套使用，将胶片涂隔离剂、冷却干燥，然后叠片存放。

1. 集涂隔离剂、风冷、干燥、裁断、摆叠于一体，实现连续作业，生产效率。
2. 冷却部分配有低功率、低噪声、高风压风机，分组启动，冷却效果好。
3. 采用 PLC 和变频器调速，便于全程控制。
4. 客户可根据需求选择落地式、架空式、悬挂式、平铺式等。

As a downstream auxiliary of internal mixer, it is mainly used for coating with release agent, cooling, drying and pack stacking, working with internal mixer, extruding sheeter, open mixing mill, etc.

1. The operation of coating with release agent, cooling, drying and pack stacking are performed in a signal machine and realize continuous production at high efficiency.
2. Cooling part is equipped with fans of low power, low noise and high wind pressure. It adopts packet start with good cooling effect.
3. Use of PLC and the frequency-control speed regulation make it easy to control the whole process.
4. There are floor type, overhead type, hang-up type, flat net type, etc to choose from according to customer's requirement.



主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XN-3/40	XN-10/40	XN-20/40	XN-35/30	XN-55/30	XN-75/30	XN-110/30	XN-150/30
密炼室总容积(L) Total volume of mixing chamber	8	25	45	75	125	170	250	325
密炼室工作容积(L) Working volume of mixing chamber	3	10	20	35	55	75	110	150
转子转速 (前/后) (r/min) Speed of rotor (front/rear)	40/31	40/31	40/31	30/24.5	30/24.5	30/24.5	30/25	30/24.5
压缩空气压力(mpa) Compressed air pressure	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8	0.6-0.8
冷却水压力(mpa) Cooling water pressure	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4	0.3-0.4
主电机功率(kw) Main motor power	7.5	22	37	55	75	110	185	220
翻转电机功率(kw) Turning motor power	0.55	1.1	1.5	1.5	2.2	4	4	11
翻转角度(°) Turning angle	140	140	140	140	140	140	140	140
外形尺寸(mm) Overall dimension	长(L)	1670	2300	2360	3240	3400	4225	4250
	宽(W)	950	1350	1750	2080	2300	1980	2750
	高(H)	1880	2120	2430	2650	3100	3180	4106
重量(t) Weight	1.2	2.3	4.5	6.5	7.5	10	11	19



用途及特点 APPLICATION&FEATURES

主要用作密炼机的下辅机，将密炼胶、母炼胶、终炼胶连续挤出和压片。

1. 该机主要由双螺杆挤出机和两辊压片机两部分组成。
2. 压片机可外移，便于设备维护和清理。
3. 整机底部为斜坡式机构，使胶料流动顺畅，减少内腔残留。能使机筒内无残留胶。
4. 螺杆、机筒和料斗的工作表面全部喷镀耐磨合金以提高其使用寿命。

It is used for continuously extruding and sheeting plasticated rubber, master batch and final batch into as a downstream auxiliary of internal mixer.

1. It consists of twin screw extruder and two roll sheeting machine.
2. Sheeting machine part is portable, which is convenient to maintenance and clean.
3. Sloping structure at the bottom of machine make rubber flow smoothly and reduce inner cavity residue.
4. Surface of screw, barrel, hopper is coated with wear resistant alloy to enhance service life.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XJY -SZ602X2508	XJY -SZ743X3	XJY -SZ936X4	XJY -SZ1093X
螺杆形状 Shape of screw	变距变深全收敛式锥形 Variable pitch and depth conical screw			
螺杆数量 Quantity of screw	2			
螺杆中心线排列 Arrangement of screw central-line	带角度 With angle			
螺杆直径(mm) Screw diameter	Φ602XΦ250	Φ743XΦ330	Φ936XΦ416	Φ1093XΦ486
螺杆转速(r/min) Screw speed	2.2~22	2~20 (2.65~26.5)	2.2~22 (2.8~28)	1.8~18
挤出电机功率(kw) Motor power of extruder	90	160(132)	220, 250 (180, 200)	355
压片辊尺寸(DXL)(mm) Sheeting roll size	Φ400x800	Φ450x1000	Φ508x1070	Φ610x1400
压片辊转速(r/min) Sheeting roll speed	2.5~25	2.5~25 (3.2~32)	3.0~30	2.5~25
辊筒工作间距(mm) Nip range	3~10			
外形尺寸(mm) Overall dimension	长(L) 4570 宽(W) 4320 高(H) 2720	4600 5200 2600	5700 5740 3600	6850 6700 3870
重量(t) Weight	24.5	30	46	65.8
配套密炼机总容积(L) Total volume of matched internal mixer	160	270	370	650



用途及特点 APPLICATION&FEATURES

该系统由一套上辅机、一台高速密炼机、二到五组高速开炼机系统、一台出片机、一套胶片冷却装置和其他辅助设备组成。在密炼机里进行胶料的初步母炼，然后在开炼机上完成补充混炼和终炼，连续一步即完成了从原材料投入到生产出终炼胶。

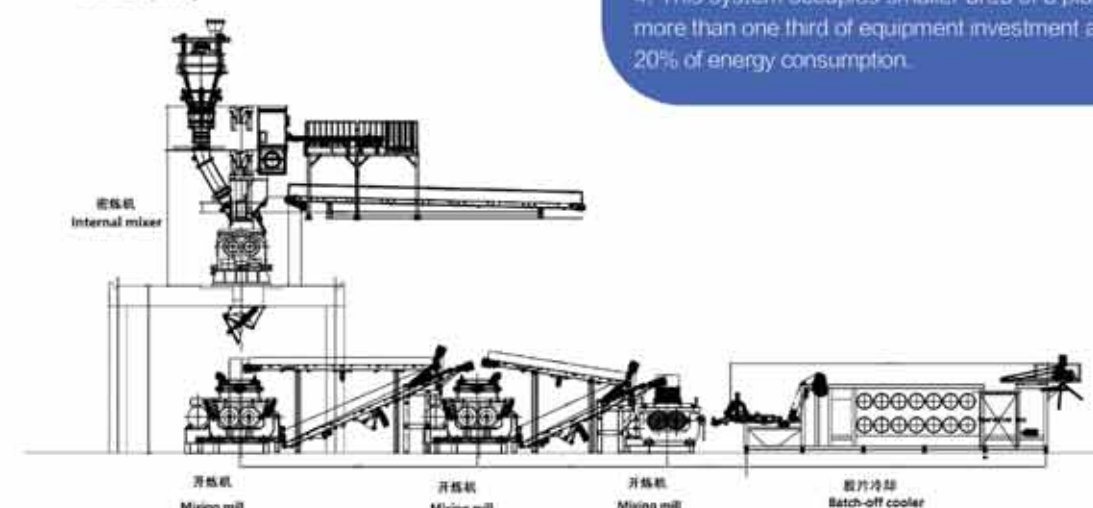
1. 取代传统的多段混炼，胶料一次经过密炼机即可完成终炼加工。
2. 胶料制备时间短且胶料质量高。
3. 该系统自动化程度高，操作人员只需 2-3 人。
4. 该系统占用厂房面积小，节约设备投资 1/3 以上，节约能源消耗约 20%。

This system is composed of one upstream, one high-speed internal mixer, 2-5 high speed open mixing mills, one sheeting mill, one batch off system and other auxiliary equipment. It is carried out initial master mixing inside internal mixer, then continuously through five open mixing mills to complete additional mixing and final refining, which complete total production from raw materials into final batch by continuous one step.

1. This system can replace the traditional multistage mixing and achieve the final refining rubber by only once mixing inside internal mixer.
2. The production time of the compound is shorter with higher quality.
3. High automatic production with only 2-3 operators.
4. This system occupies smaller area of a plant, saves more than one third of equipment investment and about 20% of energy consumption.

主要技术参数 MAIN TECHNICAL SPECIFICATION

生产能力 Production capacity	55~120 tons / day
线速度 Linear speed	45~70m / min
一次投料量 Batch capacity	165~350Kg



用途及特点 / APPLICATION&FEATURES

主要适用于轮胎、输送带、橡胶胶片橡胶制品的压延。

1. 辊筒采用周边钻孔辊，加热或冷却效果更均匀。
2. 辊筒装有轴交叉和预负荷装置，保证压延制品的精度。
3. 本机可安装液压锁模装置，配合宽幅机头的挤出机使用。

It is mainly used for calendaring rubber products such as tyre , conveyor belt ,rubber sheet etc.

- 1.It adopts peripheral drilled roll with good heating and cooling effects.
- 2.Axis cross ,pre-loading are set on rolls to ensure the product' s precision.
3. It can be equipped with hydraulic locking device which can match wide head extruder.

用途及特点 / APPLICATION&FEATURES

主要用于帘布、帆布及其他纺织物的单面一次连续贴胶以及工程胎内衬层纯胶片等制品的压延生产。

1. 辊筒采用周边钻孔辊，加热或冷却效果更均匀。
2. 辊筒装有轴交叉、预负荷和反弯曲装置，保证压延制品的精度。
3. 控制系统采用 PLC, 安全可靠，操作方便，自动化程度高。

It is mainly used for one-face once continuous coating rubber sheet of fiber cord, canvas and other woven material ,or calendaring pure rubber sheet for engineering tyre inner liner .

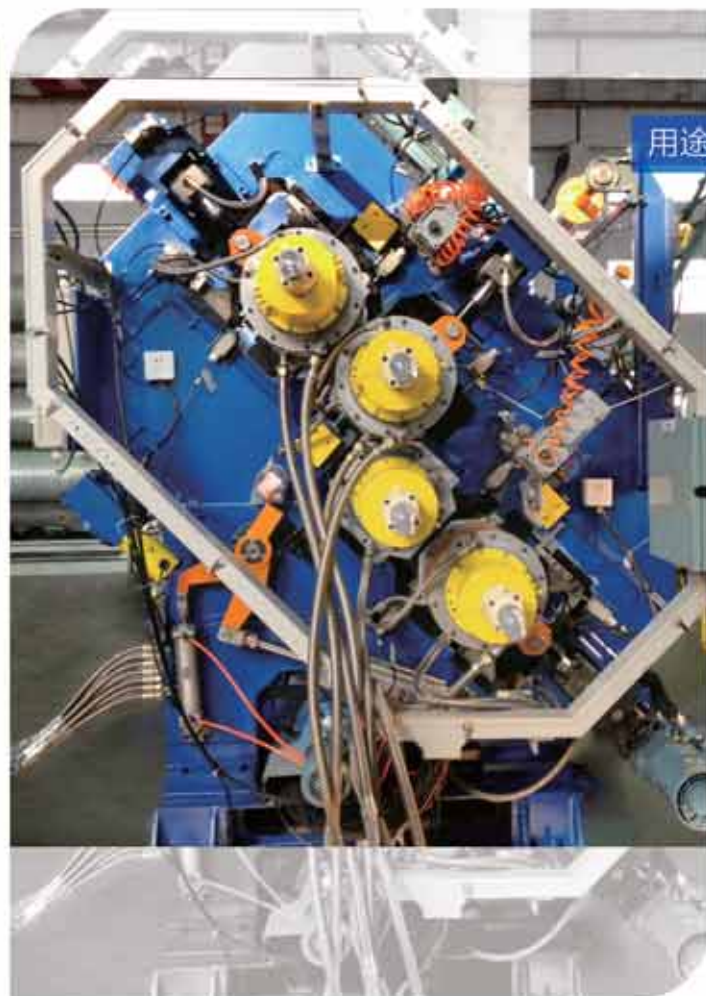
- 1.It adopts peripheral drilled roll with good heating and cooling effects.
- 2.Axis cross ,pre-loading, pull-back device are set to ensure the product' s precision.
- 3.Control system adopts PLC, safety and reliability , easy operation and high automation.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XY -3(F)635	XY -3(F)760	XY -3(F)1120	XY -3(F)1200	XY -3(F)1450	XY -3(F)1530	XY -3(F)1730	XY -3(F)1830	XY -3(F)2250	XY -3(F)2800	XY -3(F)2900
辊筒直径(mm) Roll diameter	230	305	360	400	450	510	610	660	710	820	900
辊筒工作长度(mm) Roll working length	635	760	1120	1200	1450	1530	1730	1830	2250	2600	3400
驱动辊线速度(m/min) Driving roll liner speed	1.3~13	1.7~17	2.2~22	2.5~25	2.5~25	2~25	2~20	3~30	2.5~25	3~30	3.5~35
制品最大宽度(mm) Max.product width	400	500	900	1000	1200	1300	1500	1600	2000	2200	3100
制品最小厚度(mm) Min.product thickness	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
电机功率(kw) Motor power	15	30	40	55	75	90	90	90*2 110*1	75*3	160*3	220*3
外形尺寸(mm) Overall dimension	长(L) 3170 宽(W) 1140 高(H) 1730	3330 3290 2320	4780 1680 2090	5540 2180 2600	5850 2100 3000	6170 2060 4340	6650 2450 3590	7950 2960 4340	9810 3250 4580	10100 3340 6070	7900 4500 5680
重量(t) Weight	5	7	11.6	15	25	32	45	55	90	133	150

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XY -2(F)760	XY -2(F)900	XY -2(F)1100	XY -2(F)1400	XY -2(F)1530	XY -2(F)1600	XY -2(F)1730	XY -2(F)2030	XY -2(F)2600	XY -2(F)2800
辊筒直径(mm) Roll diameter	305	360	400	450	510	560	610	660	710	820
辊筒工作长度(mm) Roll working length	760	900	1100	1400	1530	1600	1730	2030	2600	2800
驱动辊线速度(m/min) Driving roll liner speed	1.7~17	2~20	2~20	2~20	2~20	2~20	2~20	2~20	2~20	2~20
制品最大宽度(mm) Max.product width	550	700	900	1200	1300	1400	1500	1800	2400	2500
制品最小厚度(mm) Min.product thickness	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
电机功率(kw) Motor power	22	37	45	55	55	75	90	110	132	160
外形尺寸(mm) Overall dimension	长(L) 4180 宽(W) 1530 高(H) 2220	4550 1700 1790	4290 1760 2420	5450 1990 2310	5780 1580 2520	5850 1680 2700	6650 2450 3590	7840 2440 3720	8870 2770 4310	10100 2880 3970
重量(t) Weight	6	9	11	12	21	25	45	60	72	81



用途及特点 / APPLICATION&FEATURES

主要用于帘布、帆布及其他纺织物的单面或双面一次性连续贴胶、胶料压片、子午胎内衬层及气密层薄胶片的压延生产。

1. 辊筒采用周边钻孔辊，加热或冷却效果更均匀。
2. 辊筒装有轴交叉、预负荷和反弯曲装置，保证压延制品的精度。
3. 每支辊筒由一个电机独立驱动，辊筒速比任意可调，可满足不同工艺的要求。
4. 控制系统采用 PLC，安全可靠，操作方便，自动化程度高。

It is mainly used for one-face and double face once continuous coating rubber sheet of fiber cord, canvas and other woven material, sheeting rubber stock, calendaring thin rubber sheet of for inner liner and airtight layer of meridian tyre.

1. It adopts peripheral drilled roll with good heating and cooling effects.
2. Axis cross, pre-loading, pull-back device are set to ensure the product's precision.
3. Each roll is driven by independent motor and speed ratio is adjustable to meet different processes.
4. Control system adopts PLC, safety and reliability, easy operation and high automation.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XY-4F1120	XY-4F1200	XY-4F1600	XY-4F1730	XY-4S660	XY-4S1200	XY-4S1250	XY-4S1500	XY-4S1730	XY-4S2030	XY-4S2500	XY-4S2500	XY-4S3400
辊筒直径(mm) Roll diameter	360	400	560	610	356	400	450	510	610	660	710	820	900
辊筒工作长度(mm) Roll working length	1120	1200	1600	1730	660	1200	1250	1500	1730	2030	2250	2500	3400
驱动辊线速度(m/min) Driving roll liner speed	2~20	2.5~25	3~30	4~40	3~30	3~30	3.5~35	3~30	5~50	5~50	5~50	5~50	5~50
制品最大宽度(mm) Max. product width	900	1000	1400	1500	500	1000	1200	1300	1500	1600	2000	2200	3100
制品最小厚度(mm) Min. product thickness	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
电机功率(kw) Motor power	55	75	144	160	22×4	30×4	37×4	45×2 55×2	75×2 90×2	90×2 110×2	110×2 132×2	160×4	220×4
外形尺寸(mm) Overall dimension	长(L)	5010	6320	6180	7140	5360	5780	6060	7150	8380	8550	9350	10760
	宽(W)	1610	2260	2990	3220	2100	3330	3150	2650	3520	3520	4080	4400
	高(H)	2560	2500	4110	4670	2350	3940	3600	3750	4740	5060	5410	5960
重量(t) Weight	13	18	45	64	12.5	30	35	45	65	73	82	90	165



用途及特点 / APPLICATION&FEATURES

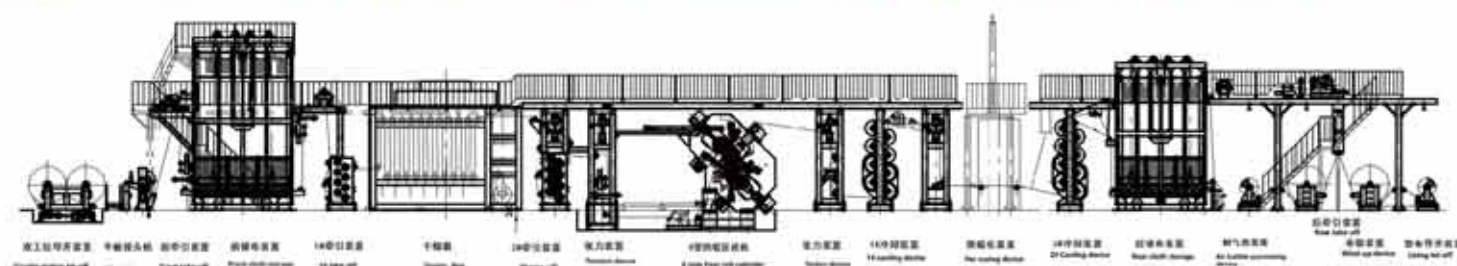
主要用于子午线轮胎内衬层、气密层胶片的压延，经冷却压合。

It is mainly used for calendaring inner liner and airtight layer of meridian tyre at the same time in one machine and exhibit them together after cooling.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XY-4S800	XY-4S1200	XY-4S1250
辊筒直径(mm) Roll diameter	300	400	450
辊筒工作长度(mm) Roll working length	800	1200	1250
驱动辊线速度(m/min) Driving roll liner speed	1.8~18	3~30	3.5~35
制品最大宽度(mm) Max. product width	600	1000	1200
制品最小厚度(mm) Min. product thickness	0.2	0.2	0.2
电机功率(kw) Motor power	30×2	30×4	37×4
外形尺寸(mm) Overall dimension	长(L)	4500	5780
	宽(W)	2040	3330
	高(H)	2180	3940
重量(t) Weight	11.2	30	35

轮胎纤维帘布加张力压延生产线
TYRE FIBER CORD CALENDERING LINE WITH TENSION



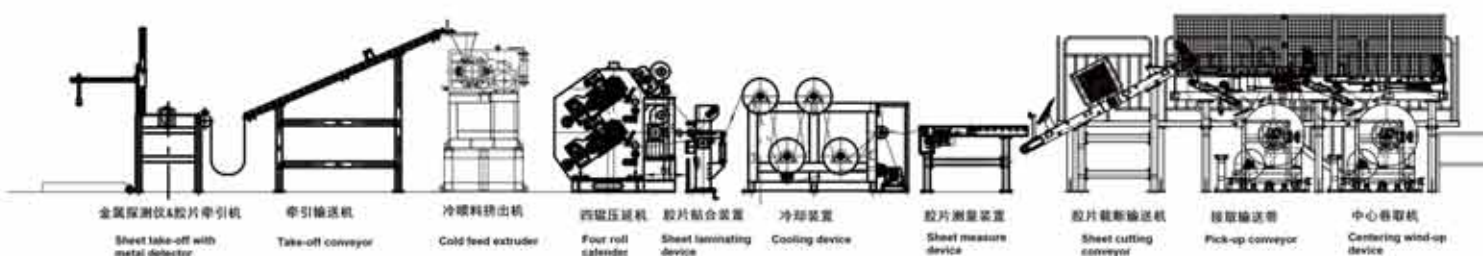
用途及特点 / APPLICATION&FEATURES

用于轮胎纤维帘布的一次性连续贴、擦胶生产。
It is mainly used for once continuous coating or rubbing of tyre fiber cord.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XY-4F1550	XY-4F610*1730	XY-4S510*1450	XY-4S610*1730	XY-4S660*1850
辊筒直径(mm) Roll diameter	560	610	510	610	660
辊筒工作长度(mm) Roll working length	1550	1730	1450	1730	1850
驱动辊线速度(m/min) Driving roll liner speed	3.5~35	5.4~54	3~30	6~60	7~70
制品最大宽度(mm) Max.product width	1300	1500	1200	1500	1600
制品最小厚度(mm) Min.product thickness	0.2	0.2	0.2	0.2	0.2
电机功率(kw) Motor power	185	220	45X2 55X2	90X2 110X2	110X2 132X2

轮胎内衬层压延生产线
TYRE INNER LINER CALENDERING LINE



用途及特点 / APPLICATION&FEATURES

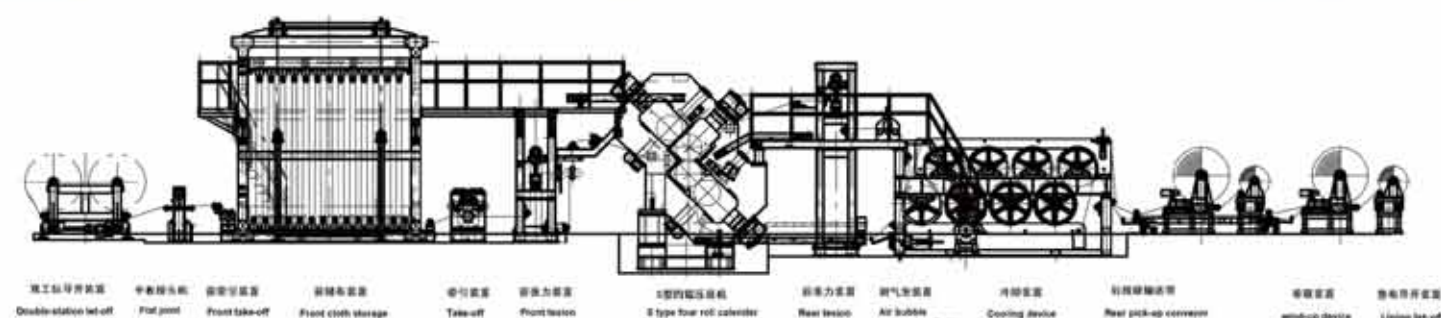
用于轮胎内衬层、过渡层胶片及薄胶片等的生产。
It is mainly used for calendaring inner liner, under liner of tyre and thin rubber sheet, etc.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XY-4S800	XY-4S1200	XY-4S1250
辊筒直径(mm) Roll diameter	300	400	450
辊筒工作长度(mm) Roll working length	800	1200	1250
驱动辊线速度(m/min) Driving roll liner speed	1.8~18	3~30	3.5~35
制品最大宽度(mm) Max.product width	600	1000	1200
制品最小厚度(mm) Min.product thickness	0.2	0.2	0.2
电机功率(kw) Motor power	30×2	30×4	37×4
外形尺寸(mm) Overall dimension	长(L) 4500 宽(W) 2040 高(H) 2180	5780 3330 3940	6060 3150 3600
重量(t) Weight	11.2	30	35



RUBBER CONVEYOR BELT CALENDERING LINE
橡胶输送带压延生产线



用途及特点 / APPLICATION&FEATURES

主要用于输送带带芯、帆布双面贴胶及纯胶片的生
It is mainly used for producing rubber conveyor core, double-face coat-
ing of canvas and pure rubber sheet.



主要技术参数 / MAIN TECHNICAL SPECIFICATION

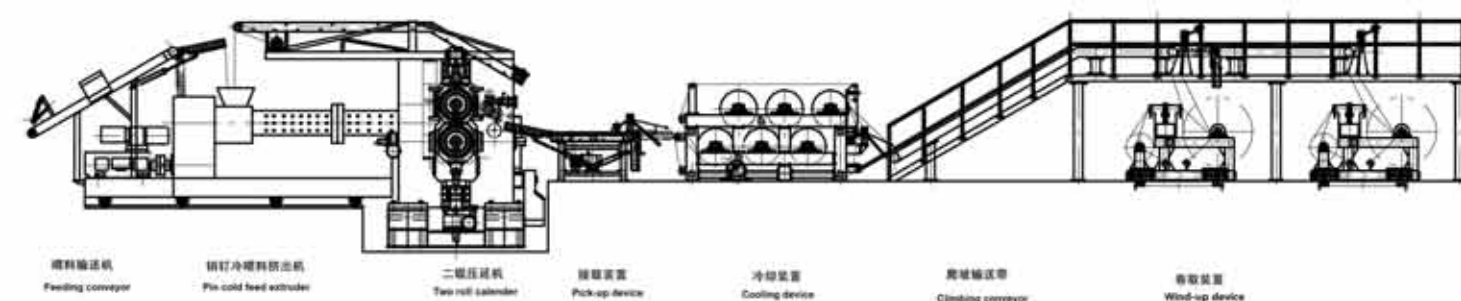
型号 Model	XY -3F1520	XY -3F1730	XY -3F2800	XY -3F3400	XY -4S1730	XY -4S2030	XY -4S2250	XY -4S2250	XY -4S2500	XY -4S3400
辊筒直径(mm) Roll diameter	560	610	820	900	610	660	710	760	820	900
辊筒工作长度(mm) Roll working length	1520	1730	2540	3400	1730	1830	1850	2300	2540	3400
驱动辊线速度(m/min) Driving roll liner speed	1.5~15	4~40	3~30	4~40	4~40	4~40	4~40	4~40	4~40	4~40
制品最大宽度(mm) Max.product width	1300	1500	2200	3100	1500	1600	2000	2000	2200	3100
制品最小厚度(mm) Min.product thickness	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
电机功率(kw) Motor power	75	55×3	132×3	220×3	90×2 110×2	90×2 110×2	110×2 132×2	132×4	132×4	160×2 200×2



WIDE RUBBER SHEET EXTRUDING AND CALENDERING LINE
橡胶宽幅挤出压延生产线

用途及特点 / APPLICATION&FEATURES

主要用于高质量宽幅面橡胶制品挤出。特别适用于橡胶输送带产品，可以保
证连续稳定的产品断面尺寸公差。
It is mainly used to extrude the wide rubber products with high quality,
especially applied to produce rubber conveyor belt and can ensure continu-
ous stability of product's section size.



主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XJP -250/250/2200W	XJF -250/250/2800W	XJF -250/1800W820	XJF -300/2200W
制品最大宽度(mm) Max.product width	2200	2800	1800	2200
挤出机型号 Extruder model	250X250	250X250	250	300
挤出机功率(kw) Extruder power	450X450	450X450	450	750
压延机型号 Calender model	820X2500	820X3000	660X2030	710X2500
生产线最大速度(m/min) Max.speed of production line	20	20	20	20
最大生产能力(kg/h) Max.production capacity	7000	7000	3500	5500

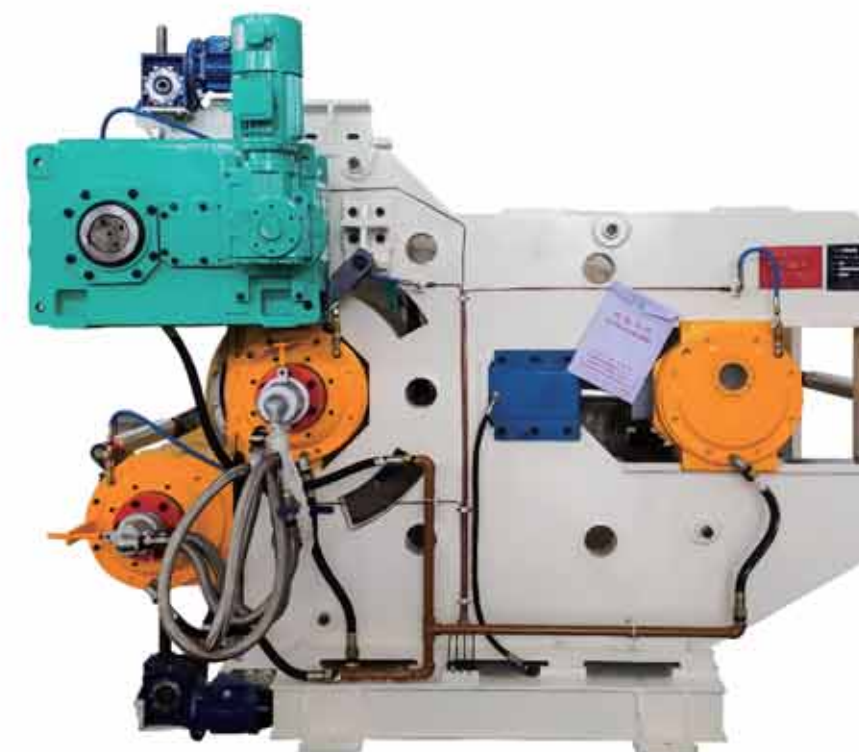
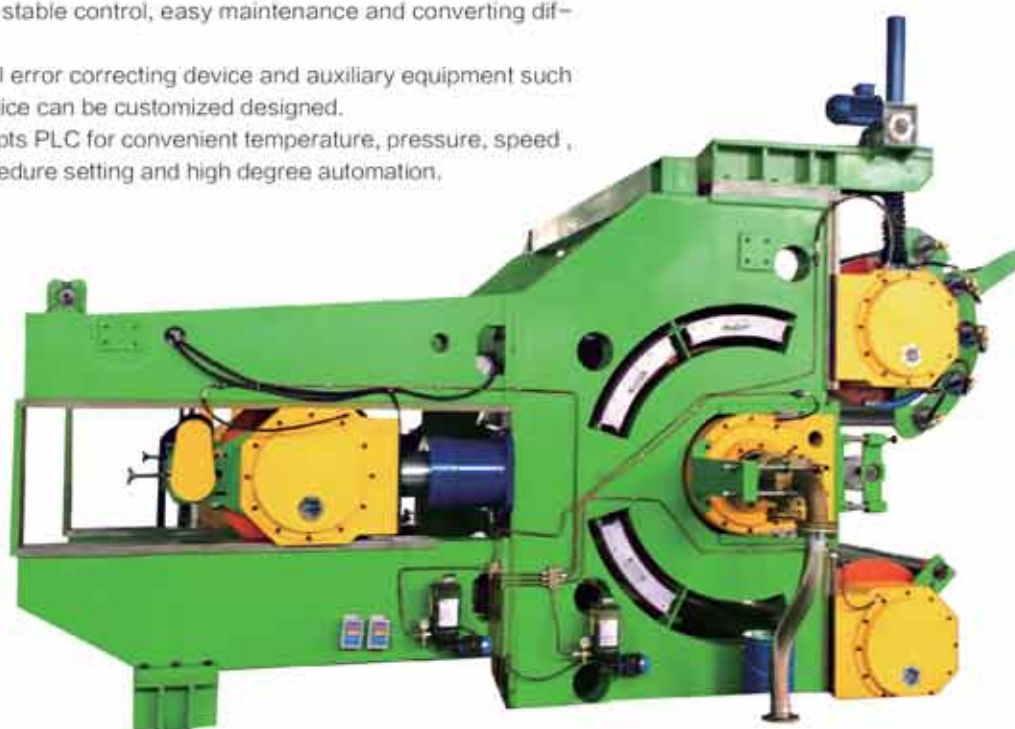
用途及特点 / APPLICATION&FEATURES

主要用于连续硫化各种胶板，薄输送带，防水材料，印刷橡皮布，橡塑地板，内衬等板状制品。

1. 连续性加压加热，生产效率高，制品品质稳定。
2. 本机结构紧凑，控制稳定，维修和更换不同制品方便。
3. 可根据客户要求设计自动、手动纠偏，提供单放单收，二放二收、三放三收等辅助设备。
4. 控制系统采用 PLC，温度、压力、速度、自动化程序设定方便，自动化程度高。

It is mainly used for continuously vulcanizing various kinds of rubber plates, conveyor belt, waterproof material, printing mackintosh, rubber and plastic floor mat and other board-shaping products.

1. Continuous vulcanizing provides high production efficiency and stable quality.
2. Compact structure, stable control, easy maintenance and converting different products.
3. Automatic or manual error correcting device and auxiliary equipment such as let off & wind up device can be customized designed.
4. Control system adopts PLC for convenient temperature, pressure, speed, automatic control procedure setting and high degree automation.



主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	DLG 710X700	DLG 710X1450	DLG 1000X1600	DLG 1250X1800	DLG 1500X2400	DLG 2000X3200	DLG 2500X4200
硫化鼓直径 (mm) Drum diameter	710	710	1000	1250	1500	2000	2500
制品最大宽度 (mm) Max. product width	500	1150	1300	1500	2100	2900	3800
制品厚度 (mm) Product thickness	0.5-5	0.5-5	1-8	1-8	1-10	1-10	1-10
钢带总拉力 (kn) Total pulling force of steel belt	300	380	900	1100	1500	3300	5000
硫化鼓线速度 (m/min) Drum liner speed	0.2-2	0.2-2	0.2-2	0.2-2	0.2-3	0.2-3	0.2-3
硫化压力 (mpa) Curing pressure	0.5-3.8	0.5-3.8	0.5-3.8	0.5-3.8	0.5-3.8	0.5-3.8	0.5-3.8
使用蒸汽压力 (mpa) Steam pressure	≤1	≤1	≤1	≤1	≤1	≤1	≤1
主电机功率 (kw) Main motor power	2.2	3	3	3	5.5	7.5	11
卷取功率 (kw) Winding power	0.37	0.37	0.37	0.75	0.75	1.5	1.5
外形尺寸 (mm) Overall dimension	长 (L)	2630	3300	5790	6300	7200	8800
	宽 (W)	2440	3190	3300	4870	4900	8400
	高 (H)	2730	2730	3500	4970	5100	6200
重量 (t) Weight	15	20	25	28	32	100	200



用途及特点 / APPLICATION&FEATURES

主要用于挤制轮胎胎面、内胎、垫带、胶带、电线和电缆的包胶等橡胶半成品。
It is mainly used to extrude semi-finished rubber products such as tire tread, inner tube, rim band and rubber tape, external encapsulating of wire & cable, etc.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XJ-65	XJ-90	XJ-115	XJ-150	XJ-200	XJ-250
螺杆直径(mm) Screw diameter	65	90	115	150	200	250
螺杆长径比L/D Screw L / D ratio	4.5	4.8	4.8	6	6	6
螺杆最高转速 (r/min) Max.screw speed	47	65	60	55	45	45
电机功率(kw) Motor power	11	22	30	55	75	110
最大生产能力(kg/h) Max.production capacity	60	250	420	900	1900	3500



用途及特点 APPLICATION&FEATURES

主要用于挤制轮胎胎面、内胎、胶条、胶垫、电线和电缆的包胶等橡胶半成品。
1. 机身制有螺旋形通道,有良好的导热效果,喂料段装有喂料辊以增强喂料能力。
2. 螺杆与衬套均采用氮化钢,并经氮化处理,有足够的强度和耐磨性。
3. 各部温度由热水循环装置自动分段控制。
4. 配备不同的机头,可实现供料、挤片、挤管、挤异型材等用途。

It is mainly used to extrude semi-finished rubber products such as tyre tread, inner tube, rubber strip, capsule, external encapsulating of wire & cable, etc.

1. Machine body has a spiral channel with good heat conductive effect. It is equipped with a feeding roll to reinforce feeding capability in feeding section.
2. Screw and bushing all adopted nitrided steel with nitriding treatment, so it has enough strength and good wear resistance.
3. Temperature control is realized by hot water circulating device as auto sectional control.
4. It can realize different usage such as feeding, squeezing sheet, squeezing tube, squeezing profiles, etc by equipped with different head.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XJW -65 ×12D	XJW -90 ×12D	XJW -120 ×12D	XJW -150 × 16D
螺杆直径(mm) Screw diameter	65	90	120	150
螺杆长径比L/D Screw L / D ratio	12/1	12/1	12/1	16/1
螺杆最高转速 (r/min) Max.screw speed	70	60	50	45
电动机型号 Motor Model	Y180-4	Y280S-6	Z4-225-11	Z4-250-31
电机功率(kw) Motor power	22	45	75	132
中心高 Center height	1200	900	950	950
冷却水压力(mpa) Cooling water pressure	≥0.2	≥0.2	≥0.2	≥0.2
最大生产能力(kg/h) Max.production capacity	80	260	500	900
外形尺寸(mm) Overall dimension	长(L) 1500 宽(W) 780 高(H) 1360	2280 1350 1370	2789 1318 1706	6000 1545 1545
重量(t) Weight	2	2.5	4.9	9

用途及特点 / APPLICATION&FEATURES

用于挤出各种橡胶制品及供胶。

1. 机筒为分段式结构，喂料段机筒内带螺旋槽，它和旁压辊配合增加喂料能力，塑化段和挤出段的机筒上装有数量不等的销钉。
2. 螺杆几何精度高，经氮化处理具有良好的耐磨性。
3. 各部温度由热水循环装置分段自动控制。
4. 该机具有塑化效果好、挤出能力强、出胶温度低、运行平稳的特点。

It is mainly used for extrusion of various rubber products and feeding rubber.

1. The barrel is composed of several zones. In the feeding zone, the spiral slots work with the side rolls to enhance feeding capability and in the plastication and extrusion zone, different numbers of pins are fitted.
2. The screw has excellent geometric precision and is wear-resistant for being processed by nitrogeneration treatment.
3. A hot water circulation device automatically control temperature in each zone.
4. It has the characteristics of good plasticizing effect, strong extruding ability, low temperature of rubber flow and smooth operation.



主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XJD -90×14D	XJD -120×14D	XJD -150×16D	XJD -200×12D	XJD -200×16D	XJD -250×12D	XJD -250×16D
螺杆直径(mm) Screw diameter	90	120	150	200	200	250	250
螺杆长径比L/D Screw L / D ratio	14/1	14/1	16/1	12/1	16/1	12/1	16/1
螺杆最高转速(r/min) Max.screw speed	60	50	43	33	33	26	26
喂料口尺寸(mm) Hopper opening size	120×80	160×110	200×165	260×152	260×152	340×190	340×190
销钉行数 Row quantity of pin	8	10	10	8	12	10	12
每行销钉数 Pin quantity of each row	6	6	8	10	10	12	12
挤出电动机型号 Motor model	Z4-180-41	Z4-225-11	Z4-250-11	Z4-280-32	Z4-315-12	Z4-315-42	Z4-355-12
主电机功率(kw) Main motor Power	55	110	220	315	355	400	450
热水循环区段 Hot water circulation section	3	3	4	4	4	4	4
热水循环加热总功率(kw) Total power of hot water circulating heating	32	32	42	42	54	48	54
最大生产能力(kg/h) Max.production capacity	360	800	1500	2600	2600	3600	3600
外形尺寸(mm) Overall dimension	长(L) 2300 宽(W) 1060 高(H) 1450	3250 1250 1650	3800 1590 1700	5030 1950 1850	5900 1950 1850	5400 2400 1920	6077 2400 1920
重量(t) Weight	3.2	5.7	7.2	15	15	18	21

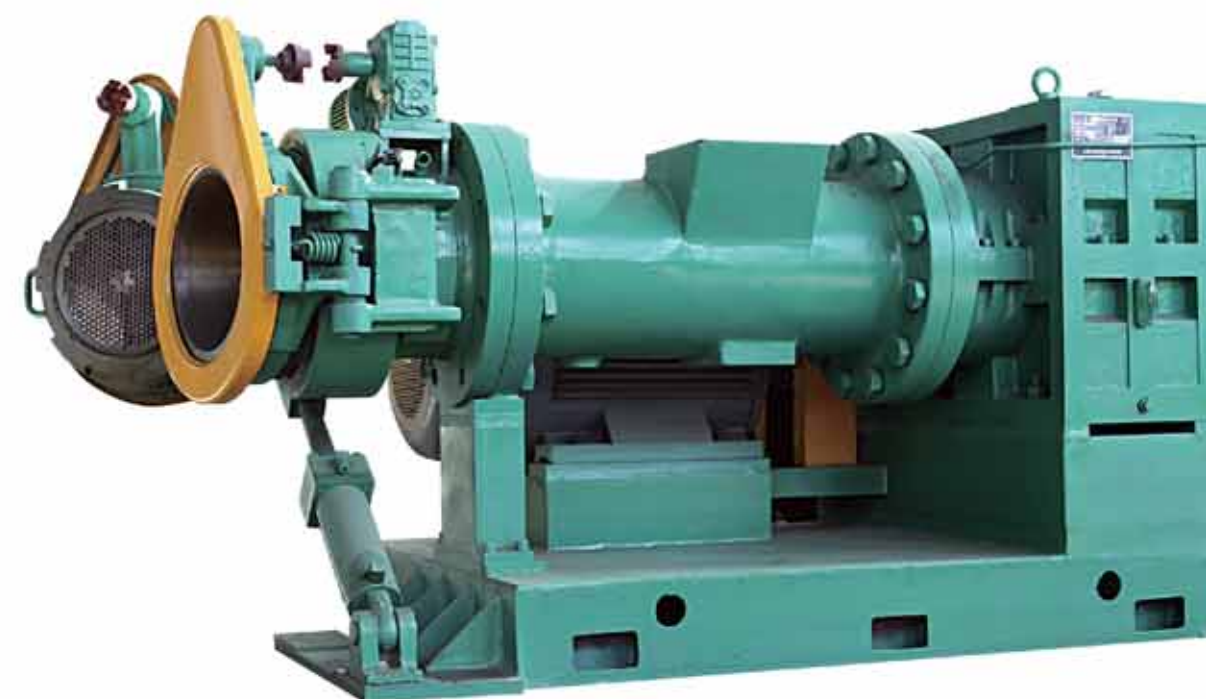
用途及特点 / APPLICATION&FEATURES

用于过滤混炼橡胶中的过滤，去除里面的异物和杂质。

It is used to filter the mixed rubber and remove the foreign matters and impurities.

主要技术参数 / MAIN TECHNICAL SPECIFICATION

型号 Model	XJ-115	XJ-150
螺杆直径(mm) Screw diameter	115	150
螺杆长径比L/D Screw L / D ratio	4.8	5.24
螺杆最高转速(r/min) Max.screw speed	60	43
电机功率(kw) Motor power	22	30
生产能力(kg/h) Production capacity	100-420	350-450





橡胶精炼机 RUBBER REFINING MILL

用途及特点 / APPLICATION&FEATURES

主要用于再生胶的精炼。
It is mainly used for refining reclaimed rubber.



Z 型提升机
Z TYPE BUCKET CONVEYOR



斗式提升机
SCOOP TYPE BUCKET CONVEYOR



单刀切胶机
SINGLE-BLADE
RUBBER CUTTER



内胎接头机
INNER TUBE JOINT MACHINE



乘用车轮胎
PASSENGER CAR TIRE(PC)



载重轮胎
TRUCK & BUS TIRE(TB)



工程车轮胎
OFF THE ROAD TIRE(OTR)



摩托车轮胎
MOTORCYCLE TIRE(MC)



实心轮胎
SOLID TIRE



橡胶三角带
RUBBER V-BELT



橡胶同步带
RUBBER SYNCHRONOUS BELT



电缆包皮
CABLE SHEATH



橡胶输送带
RUBBER CONVEYOR BELT



硅胶玻纤布
SILICONE RUBBER FIBERGLASS CLOTH



吸波材料
WAVE-ABSORBING MATERIAL



硅胶板
SILICONE RUBBER PLATE



橡胶密封圈
RUBBER SEALING RING



硅胶涡轮增压管
SILICONE TURBOCHARGER TUBE



橡胶地板
RUBBER FLOORING



汽车密封件
AUTO SEAL PARTS



橡胶减震器
RUBBER SHOCK ABSORBER



瑜伽垫
YOGA MAT



磁性材料
MAGNETIC MATERIAL